

Project Statistics

Start Date: May 1997
Completion Date: February 2000
General Contract Value: \$80 Million
Norment Contract Value: \$17 Million
Detention Equipment: \$8.1 Million
Security Electronics: \$6.5 Million
Starting Contract Amt: \$6,687,587
Ending Contract Amt: \$6,473,459
c/o: \$214,128
Total No. of Beds: 4150
Total No. of Cells: 1656

Owner

Arizona Department of Corrections
1601 West Jefferson
Phoenix, AZ 85007

Rick Hodgin—Lewis Facility
(623) 386-6160
Willis Swisher—Yuma Facility
(928) 627-8871 x 2052

Architect

Arrington Watkins
5420 North 16th Street, Suite 101
Phoenix, AZ 85016

Lynn Arrington
(602) 279-4373

Security Consultant

Buford Goff & Associates
1331 Elmwood Avenue
Columbia, SC 29201

Ravel Ulmer
(803) 254-6302

Bonding Company

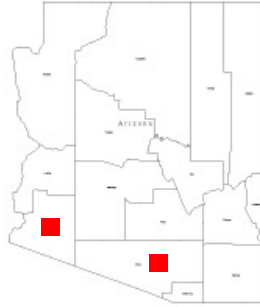
National Union Fire Insurance of
Pittsburgh
c/o R.J. Ahman Company
6551 City West Parkway
Eden Prairie, MN 55344

Gary McBride
(612) 947-9701

Norment Personnel

Project Manager: Steve Helfrich
Project Engineer: Shaun Reinert
Field Superintendent: Phil Austin

Norment[®]
SECURITY GROUP, INC.



The Arizona State Prison

Lewis & Buckeye, Arizona



This is a massive, twin-location prison facility built on 284 acres, and housing over 5,000 inmates. The project contains over 1,100,000 square feet of building space and has a total of 63 buildings including 20 housing units and 16 dormitory units.

Norment furnished and installed the detention equipment, including 3,000 detention doors, 1,900 pneumatic sliders and 872 pneumatic swing locks. Norment's Airteq and Norshield Divisions both figured heavily into the facility for the pneumatic locking systems. Other detention equipment scope included furnish and install security hollow metal frames, security glass and glazing, detention embeds and detention furniture.

Norment's Trentech Division provided the fully integrated security electronics system, designed to decrease the number of officers needed to man the prisons. This work included 45 Touchscreen Stations with Norment's own "VMC" (Visual Monitoring and Control) software, Dedicated Paging and Intercom Systems; 78 each OMRON (CV Series) PLC Systems; CCTV; Personal Alarm System; Site Intercom System; Perimeter Security System; Inmate Management System; Data Logging System; and 33 Graphic Control Panels. Communications between logic controllers was accomplished via Ethernet Lan Network utilizing non-proprietary protocols.